

Double Door Enclosure

Dudlik Enclosures

Call 1-866-6DUDLIK
(1-866-638-3545)

Custom enclosures with your special application in mind are never a problem. Ask us about your special requirements for size, configuration, materials, special equipment, and finish. Contact your sales representative or *Dudlik Enclosures* for more information.

Construction

1. To insure a strong and rigid construction, these enclosures are manufactured from 0.125" 5052-H32 marine grade aluminum. The enclosures are also available in 14 gauge (0.075") type 304 stainless steel. All external hardware is stainless steel and all internal hardware is stainless steel or zinc plated, meeting Fed. Spec. QQ-Z-235C Type 1.

2. Smooth and free of blow holes, flaws, or imperfections, all seams are continuously welded (GTAW) or sealed with (G.E. Silicone Sealant or equivalent) in the interior or on the exterior.

Cabinet

3. The enclosure has a sloped top to prevent water accumulation.

4. For NEMA 3R applications, one door has a louvered vent with retainer for a removable filter. Disposable paper filters are provided. Provision is made for a forced air ventilation system, vented through the roof overhang. A thermostatically controlled forced air ventilation system is available as an option; call for Fan Kit pricing.

5. The enclosure is equipped with two "C" mounting channels on both side walls and on the rear wall for mounting shelves or panels. Channels are adjustable and can be placed in any position front to back, or along the rear wall. Optionally, the channels can be welded in place.

6. There is a provision for mounting a switch for a light or interlock that would be activated by opening the door.

7. The enclosure door opening is double flanged on all four sides. This feature not only provides additional strength, but prevents dirt and liquids from dropping into the enclosure when the door is opened.



8. All surfaces, edges, and openings are smooth and burr-free for worker safety and equipment protection.

Doors

9. The cabinet is designed so that the leaves of the hinges are not exposed, making the hinges tamper-proof and presenting a neat and clean appearance. The cabinet doors are attached to the body of the enclosure by means of a continuous 0.075" stainless steel piano-type hinge. It is bolted to the door and to the cabinet with 1/4-20 stainless steel carriage bolts and Nylock nuts. Further, the 0.25" stainless steel hinge pin is welded on the top to prevent tampering.

10. The door is sealed with a closed cell neoprene gasket bonded to the inside of the door with an oil resistant adhesive.

11. The three point latching mechanism on the right hand door is designed with a heavy duty 3/4" stainless steel handle. This handle operates the 3/16" thick cam and two push rods made from 1/4" x 3/4" aluminum bar. The push rods are twisted outward and have two 7/8" nylon rollers on the end of each rod to provide a smooth operation and secure seal to the enclosure.

12. Provision is made for padlocking the handle. On NEMA 3R style enclosures a deadbolt-type Corbin 1548-1 or equivalent lock with two keys is standard.

13. A removable center post completes the secure and environmentally tight closure. The right door captures the left door and secures it to the center post.

14. The enclosure has a (.187") stainless steel interior door restraint that prevents the door from moving in windy conditions. The restraints hold the doors in three positions— 95°, 120°, and 180°.

Finishes

15. Standard enclosures are provided with a smooth and uniform, natural aluminum finish (Mill finish to Fed. Spec. QQA-250/8).

16. Painted finishes are available. Supply a sample of paint color (chip) or a paint number in compliance with MIL standard 595.

17. Powder coat finishes are also available.

Mounting

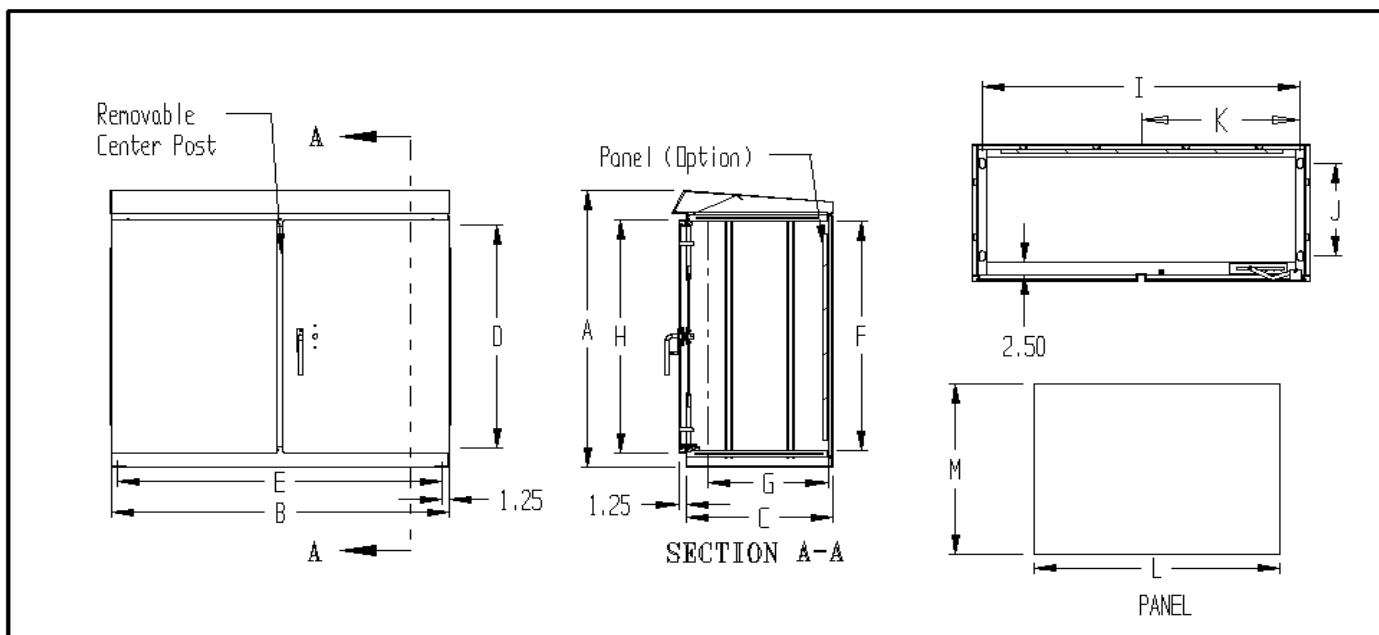
18. The enclosure is designed as a pad mounting unit, as shown in the diagrams below, but can be wall mounted as well. Wall mounted enclosures have stiffener plates welded to the top and bottom of the rear wall, and are supplied with a welded bottom plate.

Alternate Specifications

19. For NEMA 4 and 4X style applications, there are no vents or locks on the main door. All through holes are sealed. Provision is made for padlocking the door handle.

Options

- Air conditioners
- Front door switch compartment
- Heaters
- Insulation
- Locks and keying other than standard
- Painted finishes
- Panels
- Rack frame assembly
- Shelves
- Sun shields
- Fan Kit



CATALOG NUMBER	Cabinet			Opening		Available Space		Door Height	Pad Mounting Pattern			Panel Size	
	A	B	C	D	E	F	G		I	J	K	L	M
DEDBL363213	36.00	x 32.00	x 13.00	25.00	29.50	25.00	9.31	27.25	27.00	8.00	N/A	25.75	29.00
DEDBL483615	48.00	x 36.00	x 15.00	37.00	33.50	37.00	11.31	39.25	31.00	10.00	N/A	37.75	33.00
DEDBL604415	60.00	x 44.00	x 15.00	49.00	41.50	49.00	11.31	51.25	39.00	10.00	N/A	49.75	41.00
DEDBL604830	60.00	x 48.00	x 30.00	49.00	45.50	49.00	26.31	51.25	43.00	25.00	N/A	49.75	45.00
DEDBL666015	66.00	x 60.00	x 15.00	55.00	57.50	55.00	11.31	57.25	55.00	10.00	N/A	55.75	57.00
DEDBL724818	72.00	x 48.00	x 18.00	61.00	45.50	61.00	14.31	63.25	43.00	13.00	N/A	61.75	45.00
DEDBL724824	72.00	x 48.00	x 24.00	61.00	45.50	61.00	20.31	63.25	43.00	19.00	N/A	61.75	45.00
DEDBL727215	72.00	x 72.00	x 15.00	61.00	69.50	61.00	11.31	63.25	67.00	10.00	33.50	61.75	34.50
DEDBL727224	72.00	x 72.00	x 24.00	61.00	69.50	61.00	20.31	63.25	67.00	19.00	33.50	61.75	34.50
DEDBL727236	72.00	x 72.00	x 36.00	61.00	69.50	61.00	32.31	63.25	67.00	31.00	33.50	61.75	34.50
DEDBL917224	91.00	x 72.00	x 24.00	80.00	69.50	80.00	20.31	82.25	67.00	19.00	33.50	80.75	34.50